



CERTIFICATE

Welding of railway vehicles and components
according to EN 15085-2

ZE-16083-01-00-EN15085-2015.0451.005

DVS ZERT hereby certifies that the company

Pioma-Oflewnia Sp. z o.o.
ul. Romana Dmowskiego 38
97-300 Piotrków Trybunalski
POLAND

fulfills the requirements
for the scope according to

EN 15085-2 certification level CL1

in the range indicated on the reverse.

validity: 09.10.2018 until 08.10.2021

Düsseldorf, 02.10.2018
Place and date of issue

M.Eng. Swider
Lead Assessor

A handwritten signature in blue ink, appearing to read 'Gurschke', written over a horizontal line.

Dipl.-Ing. Gurschke
Head of certification body

Scope of the certificate

ZE-16083-01-00-EN15085-2015.0451.005

Scope:

Welding process acc. to EN ISO 4063	Material class/group acc. to CEN ISO/TR 15608	Dimensions	Remarks
135	1.2	t = 16 - 200 mm	G20Mn5; 340-550W
	5.1	t = 16 - 200 mm	GS25CrMo4V
	8.3	t = 16 - 200 mm	GX120Mn13

Area of Application:

- Finishing welding of castings
- except design
- except purchasing of welded parts

Responsible Welding Coordinator(s):

Marcin Sobala (IWE)

born: 27.09.1988

Deputy with equal rights:

-

Representative:

Andrzej Ciach (IWS)
Jaroslaw Skurski (IWS)

born: 01.08.1971
born: 10.04.1974

Remarks:

registration ON EN15085:

DVSZERT/15085/CL1/451/1/15

General provisions:

It apply the conditions of the standard EN 15085-2:2007, section 7.

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.