



CERTIFICATE

Welding of railway vehicles and components
according to EN 15085-2

ZE-16083-01-00-EN15085-2017.0272.001

DVS ZERT hereby certifies that the company

Pioma-Oflewnia Sp. z o.o.
ul. R. Dmowskiego 38
97-300 Piotrków Trybunalski
POLAND

fulfills the requirements
for the scope according to

EN 15085-2 certification level CL1

in the range indicated on the reverse.

validity: 22.07.2017 until 21.07.2020

Düsseldorf, 24.07.2017
Place and date of issue

M.Eng. Kolodziej
Lead Assessor

Dipl.-Ing. Gurschke
head of certification body

Scope of the certificate

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Scope:

Welding process acc. to EN ISO 4063	Material class/group acc. to CEN ISO/TR 15608	Dimensions	Remarks
111	1.2	t = 16 - 64 mm	Material group B1 acc. to EN ISO 11970 - G20Mn5
	3.2	t = 16 - 64 mm	Material group C3 acc. to EN ISO 11970 - L20HGSNM
	5.1	t = 16 - 64 mm	Material group C1 acc. to EN ISO 11970 - L18HM
135	1.2	t = 16 - 64 mm	Material group B1 acc. to EN ISO 11970 - G20Mn5
	3.2	t = 16 - 64 mm	Material group C3 acc. to EN ISO 11970 - L20HGSNM
	5.1	t = 16 - 64 mm	Material group C2 acc. to EN ISO 11970 - GS25CrMo4V

Area of Application:

- Finishing welding of steel castings
- except design
- except purchasing of welded parts

Responsible Welding Coordinator(s):

Tomasz Krasowski (IWE)

born: 27.08.1972

Deputy with equal rights:

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Representative:

Jan Dul (Level C)

born: 19.06.1974

Slawomir Gontarz (Level A (foundry engineer))

born: 03.02.1981

Remarks:

production plant adress: Pioma-Odlewnia Sp. z o.o., ul. Kwiatkowskiego 1
PL - 37-450 Stalowa Wola

registration ON EN15085:

DVSZERT/15085/CL1/272/0/17

General provisions:

It apply the conditions of the standard EN 15085-2:2007, section 7.

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.